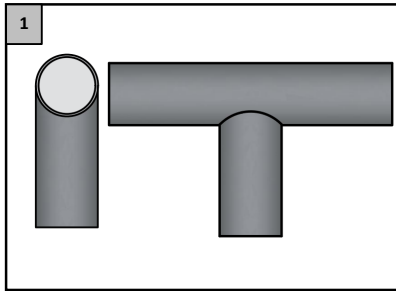
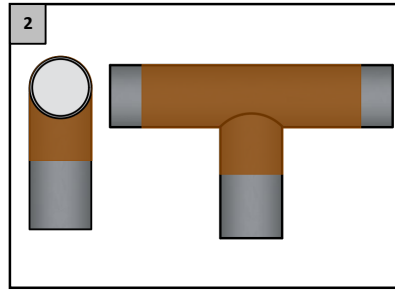


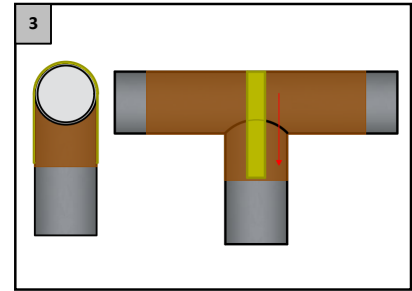
INSTALLATION FOR SAME DIAMETER TEE



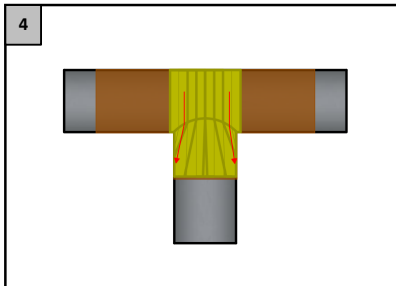
1
Clean the surface according to SSPC SP1 – solvent cleaning. Prepare the surface with hand or power tool cleaning, removing all the calamine, oxide, paint and other contaminants according to SSPC SP2/SP3.



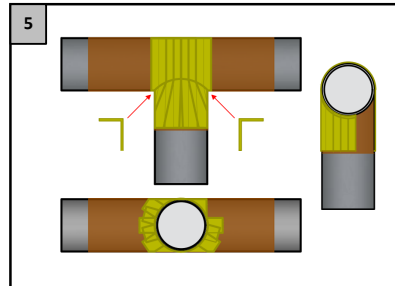
2
Apply a homogeneous layer of 2-8 mil of tecnolato-primer over the surface to be covered.



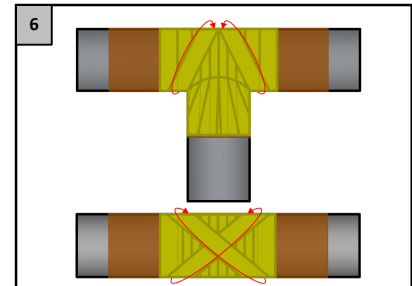
3
Cut some tecnolato-tape strips that are long enough to cover the tee, as shown in the picture above.



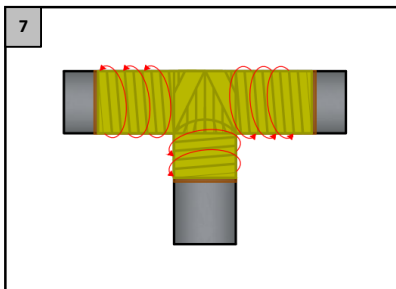
4
Beginning at the center, apply the strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



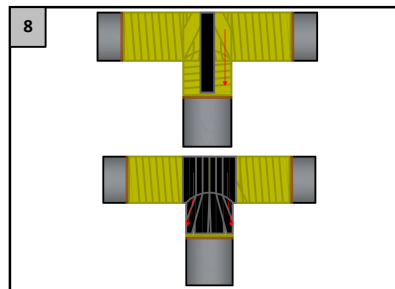
5
To ensure that there are no uncovered areas, cut some strips of tecnolato-tape and apply them on the angle between pipes, as shown in the picture above.



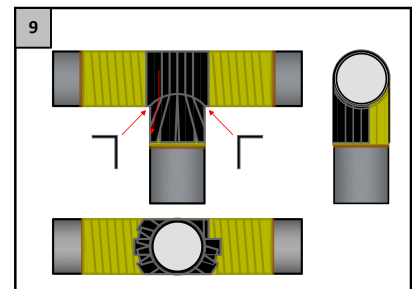
6
Tighten the tape while placing it in the shape of a cross, as shown in the picture.



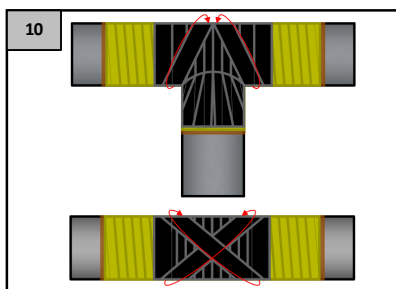
7
Cover the pipe, placing the tecnolato-tape strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



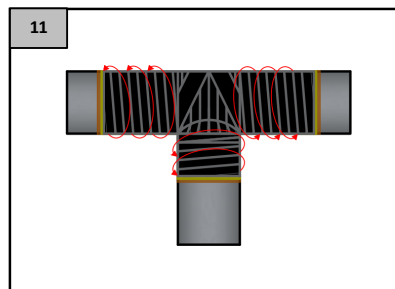
8
Cut some tecnolato-shield strips, beginning at the center with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



9
Cut some tecnolato-shield strips and apply them on the angle between pipes, as shown in the picture above.

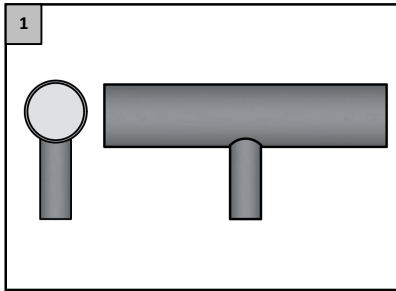


10
Tighten the tape while placing it in the shape of a cross, as shown in the picture.

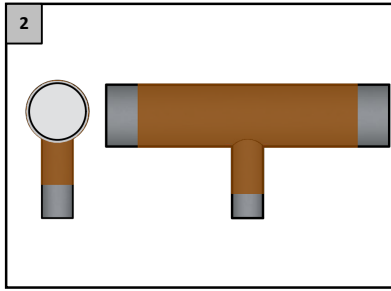


11
Cover the pipe, placing the tecnolato-shield strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.

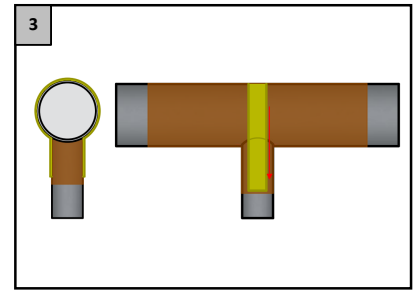
INSTALLATION FOR DIFFERENT DIAMETER TEE



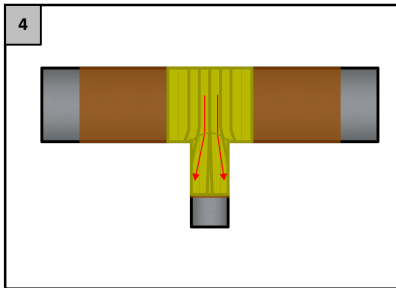
1
 Clean the surface according to SSPC SP1 – solvent cleaning. Prepare the surface with hand or power tool cleaning, removing all the calamine, oxide, paint and other contaminants according to SSPC SP2/SP3.



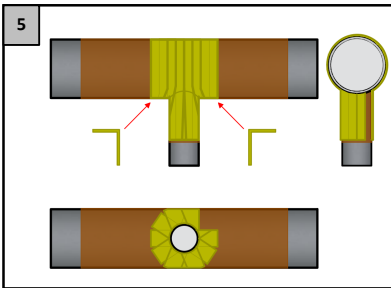
2
 Apply a homogeneous layer of 2-8 mil of tecnolato-primer over the surface to be covered.



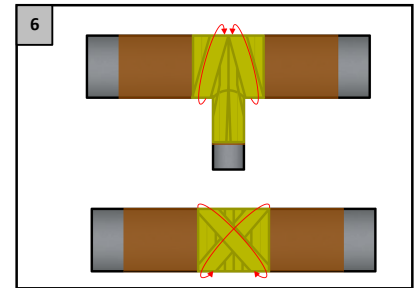
3
 Cut some tecnolato-tape strips that are long enough to cover the tee, as shown in the picture above.



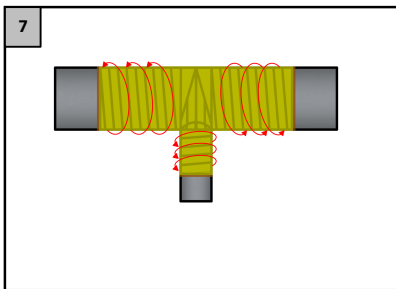
4
 Beginning at the center, apply the strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



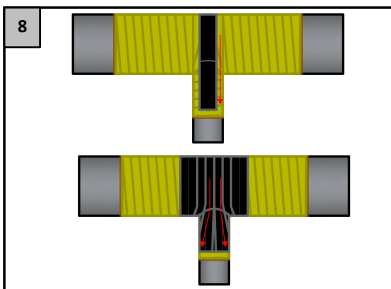
5
 To ensure that there are no uncovered areas, cut some strips of tecnolato-tape and apply them on the angle between pipes, as shown in the picture above.



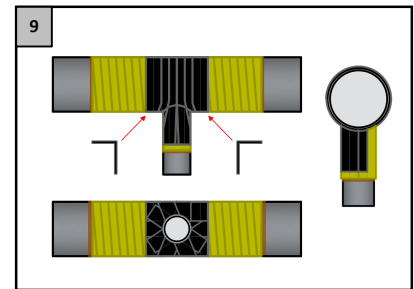
6
 Tighten the tape while placing it in the shape of a cross, as shown in the picture.



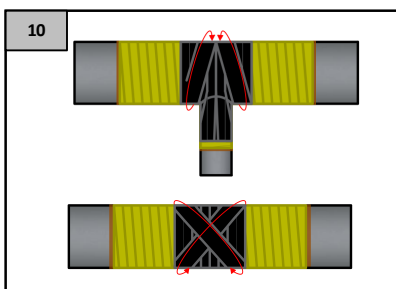
7
 Cover the pipe, placing the tecnolato-tape strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



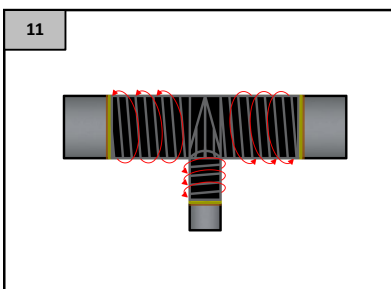
8
 Cut some tecnolato-shield trips, beginning at the center with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



9
 Cut some tecnolato-shield strips and apply them on the angle between pipes, as shown in the picture above.

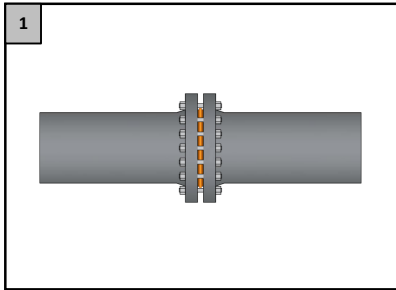


10
 Tighten the tape while placing it in the shape of a cross, as shown in the picture.

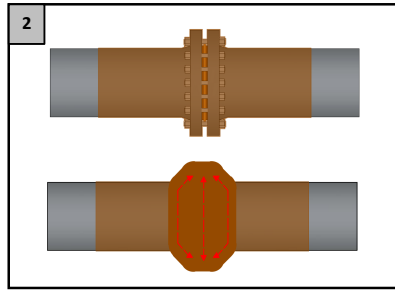


11
 Cover the pipe, placing the tecnolato-shield strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.

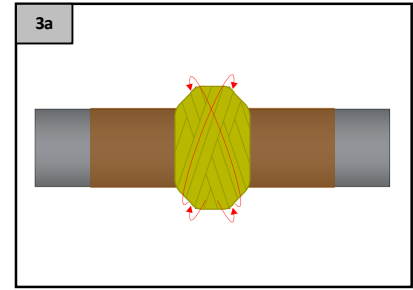
INSTALLATION FOR FLANGE JOINTS



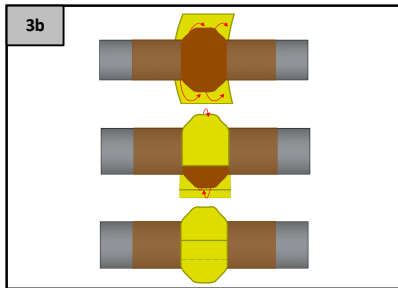
1
Clean the surface according to SSPC SP1 – solvent cleaning. Prepare the surface with hand or power tool cleaning, removing all the calamine, oxide, paint and other contaminants according to SSPC SP2/SP3.



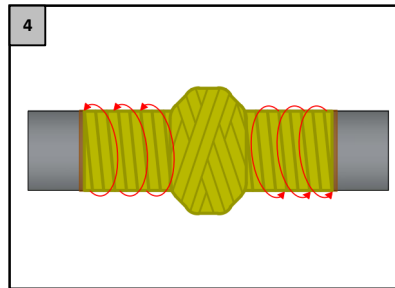
2
Apply a homogeneous layer of 2-8 mil of tecnolato-primer over the surface to be covered. Fill the space between the flange faces with tecnolato-mastic. Apply the tecnolato-mastic forming a 45° angle (approximately) between the flange border and the pipe.



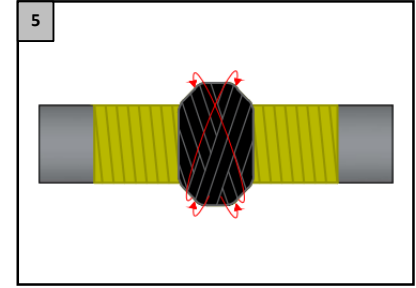
3a
Apply tecnolato-tape, beginning at the center of the flange, and covering the rest by crisscrossing the tapes until there are no uncovered areas left.



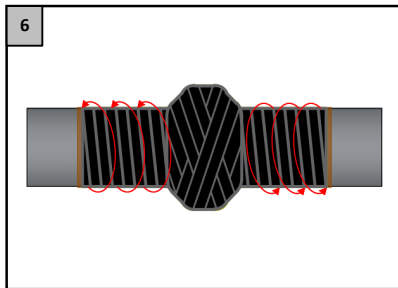
3b
As an alternative to step 3.a., cut a tecnolato-tape strip that is long and wide enough to cover the entire flange, as shown in the picture.



4
Cover the pipe, placing the tecnolato-tape strips with a 50% overlap, making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.



5
Apply tecnolato-shield, beginning at the center of the flange, and covering the rest by crisscrossing the strips until there are no uncovered areas left.



6
Cover the pipe with tecnolato-shield strips, beginning at the center, placing them with a 50% overlap, and making sure that no air bubbles are generated. If it is necessary, make cuts on the tape to avoid that part of it lifts.